



WPC Treatment Co., Inc.
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WPC Treatment Price List

The prices are effective as of December 1, 2025, and may be subject to change without prior notice.
 The prices apply to standard powersports and passenger vehicles.
 These prices are provided for reference only and may vary based on the actual number, dimensions, or shape of the parts.
 All parts must be disassembled and cleaned prior to sending.
 Prices reflect our standard process and turnaround time and may differ for requests involving masking or custom services.
 WPC treatment can be applied to any metal components in a disassembled state.

Item	Price(\$)	Unit	Note
Reciprocating engine components			
Piston			Please remove piston rings, snap rings and carbon build up
≤2.6" bore	28.80	/piece	
≤2.8" bore	31.10	/piece	
≤3.0" bore	35.70	/piece	
≤3.2" bore	39.10	/piece	
≤3.4" bore	43.70	/piece	
≤3.6" bore	48.30	/piece	
≤3.8" bore	52.90	/piece	
≤4.0" bore	57.50	/piece	
≤4.2" bore	61.00	/piece	
≤4.4" bore	65.60	/piece	
≤4.6" bore	70.20	/piece	
≤4.8" bore	79.40	/piece	
Piston Pin	5.80	/piece	
Piston Ring	5.80	/piece	Treatment on cylinder contact face
Engine Bearing			Please clean clearance strips, Large bearing might cost up to +50%.
Con-rod	4.60	/piece	
Main	4.60	/piece	
Main with thrust washers	8.10	/piece	
Thrust bracket	2.90	/piece	
Con Rod - Passenger Vheicle	46.00	/piece	Please loosen rod bolts
Con Rod - Powersports	34.50	/piece	Please loosen rod bolts
Con Rod Bolt	9.20	/piece	
Crankshaft			Please remove con-rods, keys, pilot bearing and screw plugs. To improve durability, the prices are 50% up.
Single cylinder	86.30	/piece	
2 cylinder	138.00	/piece	
3 cylinder	184.00	/piece	
Horizontal 4 cylinder	184.00	/piece	
Inline 4 cylinder	230.00	/piece	
V6 cylinder	287.50	/piece	
V8 cylinder	345.00	/piece	

Item	Price(\$)	Unit	Note
Cylinder			Please remove all bolts, studs, oil line plugs and gaskets
Aluminum block	115.00	/bore	
Iron block	149.50	/bore	
Powersports	92.00	/bore	The price may vary by $\pm 25\%$
Oil Pump gears	34.50	/set	Innner and outer gears without shaft
Oil Pump housing	46.00	/set	Please remove lip seals, bolts, studs, pressure relief piston and gaskets. Large housing might cost +40%
Valve	9.20		
Valve Spring			
Single	9.20	/piece	
Double	13.80	/set	
Triple	18.40	/set	
Valve lifter body	9.20	/piece	Please disassemble roller or hydraulic lifters
Rocker arm	9.20	/piece	Please disassemble roller rocker arm and remove adjusters, To improve durability, the prices are 50% up.
Rocker arm adjuster	4.60	/piece	
Camshaft			Please remove cam gears and oil line plugs if possible. The price doesn't include distributor gear.
Single cylinder	34.50	/piece	
2 cylinder (V4 or H4 cylinder)	46.00	/piece	
3 cylinder (V6 over head)	69.00	/piece	
4 cylinder (V8 over head)	92.00	/piece	
6 cylinder	138.00	/piece	V twin camshaft is the same as 3 cylinder
8 cylinder	184.00	/piece	V twin camshaft is the same as 4 cylinder
Bearings - Cam - half shell	4.60	/piece	Plain bearing
Bearings - Cam - full shell	8.10	/piece	Plain bearing

Rotary engine components

Housing - Rotor	115.00	/piece	Please remove bolts, plugs, oil metering jets and gaskets
Housing - Side	92.00	/piece	Please remove bolts and gaskets
Housing - Intermediate	138.00	/piece	Please remove bolts and gaskets
Rotor	138.00	/piece	Treated only outside on inner oil seal groove
Eccentric shaft			Please remove oil jets and pilot bearing, To improve durability, the prices are +50%.
13A, 13B	161.00	/piece	
20B	241.50	/piece	
Apex seal - 2 pieces	17.30	/set	
Apex seal - 3 pieces	23.00	/set	
Apex seal springs	3.50	/piece	
Side seal	4.60	/piece	
Side seal spring	4.60	/piece	
Corner seal	4.60	/piece	Please remove robber piece
Corner seal spring	3.50	/piece	
Oil Pump Gears	36.80	/set	Inner and outer gears
Stationary Gears	89.70	/set	Front and rear gears
Tension Bolt	11.50	/piece	
Tubular Dowel Pin	8.10	/piece	

Item	Price(\$)	Unit	Note
Transmission components			
Main/counter shafts and the gears			The price may vary by $\pm 30\%$
Powersports $\leq 250\text{cc}$	345.00	/set	
Powersports $\leq 400\text{cc}$	402.50	/set	
Powersports $\leq 600\text{cc}$	460.00	/set	
Powersports $\leq 1000\text{cc}$	575.00	/set	
Passenger Vheicle $\leq 1000\text{cc}$	460.00	/set	
Passenger Vheicle $\leq 1600\text{cc}$	575.00	/set	
Passenger Vheicle $\leq 2000\text{cc}$	632.50	/set	
Passenger Vheicle $\leq 3000\text{cc}$	862.50	/set	
Differential components			
Ring & Pinion gears			Please remove bolt and bearings. The price may vary by $\pm 30\%$
$\leq 7"$ diameter	126.50	/set	
$\leq 8"$ diameter	172.50	/set	
$\leq 9"$ diameter	207.00	/set	
$\leq 10"$ diameter	253.00	/set	
LSD plates	9.20	/piece	The price may vary by $\pm 30\%$
Side gear	40.30	/piece	The price may vary by $\pm 30\%$
Planetary gear	13.80	/piece	The price may vary by $\pm 50\%$
Planetary gear - Torsen Diff	23.00	/piece	The price may vary by $\pm 50\%$
Bearings			
Needle bearing with steel retainer			Double row bearing is $+50\%$. The price may vary by $\pm 20\%$, Some needle bearing might not be treated with retainer.
$\leq 1.5"$ diameter	13.80	/piece	
$\leq 2.0"$ diameter	18.40	/piece	
$\leq 2.5"$ diameter	23.00	/piece	
$\leq 3.0"$ diameter	41.40	/piece	
Roller bearing with steel retainer and inner race			Double row bearing is up to $+100\%$. The price may vary by $\pm 20\%$, Some roller bearing might not be treated with retainer.
$\leq 2.5"$ diameter	34.50	/set	
$\leq 3.0"$ diameter	40.30	/set	
$\leq 3.5"$ diameter	46.00	/set	
$\leq 4.0"$ diameter	57.50	/set	
Ball bearing			Must be disassembled. Please reequest a quote with dimensions.